

MATERIAL SAFETY DATA SHEET
FOR COATINGS, RESINS AND RELATED MATERIALS
REPLACES NCPA 1-82

MANUFACTURERS NAME

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SECTION I - PRODUCT IDENTIFICATION

PRODUCT NUMBER: 16-F2-501(Base)/EC-123(Curing Solution) MIX RATIO: 1 to 1 by Volume
PRODUCT NAME: Green Epoxy Flat Enamel DPM-110
PRODUCT CLASS: Epoxy DN-6223
V.O.C. 541

SECTION II - HAZARDOUS INGREDIENTS

OCCUPATIONAL EXPOSURE LIMITS

Ingredient	CAS#	Max %Wt.	TLV (ppm)	(ACGIH) mg/cu.m	PEL (ppm)	(OSHA) mg/cu.m	Vapor Pressure mm.Hg. @20°C
<u>BASE:</u>							
1 y Resin	25036-25-3	30	NE		NE		NA
Carbon Black	1333-86-4	5		3.5		3.5	NA
Xylene	1330-20-7	10	100		100		21
Methyl Ehtyl Ketone	78-93-3	5	200		200		75
2-Butoxyethanol	111-76-2	10	25		50		.6
Yellow Oxide	51274-00-1	10	NA		NA		NA

CURING SOLUTION:

Organic Amine Complex		10	NE		NE		NA
Toluene	108-88-3	15	100		200		22
Isopropyl Alcohol	67-63-0	10	400		400		90
n-Butyl Alcohol	71-36-3	5	50		100		5
Cyclohexanone	108-94-1	10	25		50		3

NA= Not Applicable NE= Not Established *= Respirable Dust
MPPCF= Million particles per cubic foot

SECTION III - PHYSICAL DATA

Boiling Range: 230°F-340°F Volatile Volume: 60°F Wt./Gal 8.1
Evaporation Rate: Faster than Ether XX Slower than Ether
Vapor Density: Heavier than Air: XXX Lighter than Air:

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLAMMABILITY CLASSIFICATION: OSHA Class IB Flash Point 23°F TCC LEL 1

DOT Paint, Flammable Liquid, (UN1263)

EXTINGUISHING MEDIA: Use NFPA Class B extinguishers.

☒ Foam ☐ "Alcohol" Fog ☒ CO₂ ☒ Dry Chemicals ☒ Water Fog ☐ Other

UNUSUAL FIRE AND EXPLOSION HAZARDS: Keep containers tightly closed. Isolate from heat, sparks, electrical equipment and open flame. Closed containers may explode when exposed to extreme heat. Application to hot surfaces requires special precautions. Self-contained breathing apparatus should be worn by firefighters. During emergency conditions, overexposure to decomposition products may cause a health hazard. Symptoms may not be immediately apparent. Obtain medical attention.

SPECIAL FIREFIGHTING PROCEDURES: Water spray may be ineffective. If water is used, fog nozzels are preferred. Water may be used to cool closed containers to prevent pressure build-up and possible autoignition or explosion when exposed to extreme heat.

SECTION V - HEALTH HAZARD DATA

EFFECTS OF OVEREXPOSURE: Can cause irritation to skin, eyes and respiratory tract. Symptoms may be watering of eyes, dryness of throat, coughing, headache, tightness in chest or burning sensation. Allergic reactions may occur in some individuals. Headache, dizziness or nausea may be experienced by some as a result of exposure to solvents.

MEDICAL CONDITIONS PRONE TO AGGRAVATION BY EXPOSURE: Persons with asthmatic type conditions, chronic bronchitis or other chronic respiratory diseased or recurrent skin eczema or sensitization should be excluded from working with this product.

PRIMARY ROUTE(S) OF ENTRY: ☒ Dermal ☒ Inhalation ☐ Ingestion

EMERGENCY AND FIRST AID PROCEDURES: Eye contact: Flush with water for 15 minutes. Consult physician. Skin contact: Wash affected area with soap and water. Remove contaminated clothing. Consult physician. Inhalation: Remove to fresh air. Consult physician. Ingestion: Drink water to dilute. Do not induce vomiting. Consult physician.

SECTION VI - REACTIVITY DATA

STABILITY: ☐ Unstable ☒ Stable

HAZARDOUS POLYMERIZATION: ☐ May Occur ☒ Will Not Occur

HAZARDOUS DECOMPOSITION PRODUCTS: By Fire - CO, CO₂, nitrogen oxides and traces of HCN and HDI.

CONDITIONS TO AVOID: Temperature above maximum storage temperature. Avoid exposure to heat, sparks, or open flames.

INCOMPATIBILITY (MATERIALS TO AVOID): Avoid contact with strong oxidizing agents.

SECTION VII - SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE OF MATERIAL IS RELEASED OR SPILLED: Evacuate non-essential personnel. Remove all sources of ignition (sparks, flames, hot surfaces). Ventilate the area. Equip clean-up crew with self-contained breathing apparatus. Dike spill. Cover with sawdust, vermiculite, Fuller's earth. Collect material in open containers.

WASTE DISPOSAL METHOD:

Conform to federal, state, and local regulations. Empty containers must be handled carefully due to product residue and flammable solvent vapor.

SECTION VIII - SAFE HANDLING AND USE INFORMATION

RESPIRATORY PROTECTION: In outdoor or open areas use NIOSH approved mechanical filter respirators. In restricted ventilation areas, use NIOSH approved chemical/mechanical filters to remove vapor and particulates. In confined areas use NIOSH approved air line type respirators or hoods.

VENTILATION: Must be sufficient in volume and pattern to keep contaminant concentration below TLV (NIOSH) or PEL (OSHA).

PROTECTIVE GLOVES: Required, butyl rubber recommended.

EYE PROTECTION: Required. Use goggles, face shields or safety eyewear with sideshields.

OTHER PROTECTIVE EQUIPMENT: Protective creams where skin contact is likely.

HYGENIC PRACTICES: Wash hands before eating or using bathroom. Remove and wash any contaminated clothing before reuse. Wear chemical resistant boots.

SECTION IX - SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: Do not store above 100°F. Store large quantities only in buildings designed to comply with OSHA 1910.106. Keep all containers closed and upright to prevent leakage. Do not store or use near heat, sparks, or flames.

OTHER PRECAUTIONS: Avoid breathing sanding dust (respirator required). Avoid prolonged or repeated contact with vapor or spray mist during application or curing.
